



# CERTIFICATE OF ACCREDITATION

## The ANSI National Accreditation Board

Hereby attests that

**Fox Valley Metrology, Ltd.**  
3114 Medalist Drive  
Oshkosh, WI 54902  
(and satellite locations as shown on the scope)

Fulfills the requirements of

**ISO/IEC 17025:2017**

and national standards

**ANSI/NCSL Z540-1-1994 (R2002) and  
ANSI/NCSL Z540.3-2006 (R2013)**

In the fields of

**CALIBRATION AND DIMENSIONAL MEASUREMENT**

This certificate is valid only when accompanied by a current scope of accreditation document.  
The current scope of accreditation can be verified at [www.anab.org](http://www.anab.org).

A handwritten signature in black ink, appearing to be 'J. Stine', is positioned above a horizontal line.

Jason Stine, Vice President

Expiry Date: 15 June 2025

Certificate Number: ACT-1272



This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017.  
This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory  
quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).



**SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017**

**AND**

**ANSI/NCSL Z540-1-1994 (R2002)**

**ANSI/NCSL Z540.3-2006 (R2013)**

**Fox Valley Metrology, Ltd.**

3114 Medalist Drive

Oshkosh, WI 54902

Jacob Jurotich 815-205-4101 x7104

Services performed at satellite locations as indicated in far-right column

308 Axminister Drive  
Fenton, MO 63026

1740 State Route 61  
Crestline, OH 44827

30447 Stacy Ponds Drive  
Stacy, MN 55079

2205 North Willow Avenue, Unit B  
Broken Arrow, OK 74012

5245 27<sup>th</sup> Avenue  
Rockford, IL 61109

600 North Steelhead Way  
Boise, ID 83704

3012 Old Charlotte Hwy  
Monroe, NC 28110

118 Seaboard Lane, Suite 109  
Franklin, TN 37067

**CALIBRATION AND DIMENSIONAL MEASUREMENT**

Valid to: **June 15, 2025**

Certificate Number: **ACT-1272**

**CALIBRATION**

**Acoustics and Vibration**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Sound Level – Source <sup>1</sup> (100 Hz, 250 Hz, 500 Hz, 1 000 Hz, 2 000 Hz)	114 dB	0.6 dB	Comparison to Gen Rad 1562-A Sound Level Calibrator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Accelerometers 1 g reference 1 g reference	10 Hz to 2 kHz (2 to 10) kHz	1.5 % of reading 1.4 % of reading	Comparison to PCB 9150C Accelerometer Calibration Workstation  <u>Location:</u> Oshkosh, WI

**Chemical Quantities**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
pH Meters <sup>1,6</sup>	4.01 pH 7 pH 10 pH	0.032 pH 0.32 pH 0.32 pH	Comparison to Accredited pH Buffer Solutions  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Chemical Quantities**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Conductivity Meters <sup>1,6</sup>	12.85 mS/cm 1 408.5 μS/cm 25 μS/cm	4 μS/cm 11 μS/cm 0.18 μS/cm	Comparison to Accredited Conductivity Solutions  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Refractometers <sup>1,6</sup>	4.99 Brix 7.52 Brix 10.03 Brix 12.53 Brix 14.98 Brix 30.08 Brix	0.24 Brix 0.24 Brix 0.24 Brix 0.24 Brix 0.24 Brix 0.24 Brix	Comparison to Accredited Refractive Index Solutions  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Gas Detectors <sup>1,6</sup> O <sub>2</sub>	0 % Concentration 21.9 % Concentration 100 % Concentration	2.4 % Concentration 2.4 % Concentration 2.6 % Concentration	Comparison to Accredited Gas Mixtures  <u>Location:</u> Oshkosh, WI

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
DC Voltage – Source <sup>1,6</sup> (Fixed Artifact)	10 V	0.8 $\mu$ V/V	Comparison to Fluke 732B Voltage Standard  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
DC Voltage – Source <sup>1</sup>	Up to 220 mV 220 mV to 2.2 V (2.2 to 11) V (11 to 22) V (22 to 220) V (220 to 1 100) V	7.5 $\mu$ V/V + 0.5 $\mu$ V 5.1 $\mu$ V/V + 0.77 $\mu$ V 3.6 $\mu$ V/V + 2.6 $\mu$ V 3.7 $\mu$ V/V + 4.2 $\mu$ V 5.2 $\mu$ V/V + 43 $\mu$ V 6.7 $\mu$ V/V + 0.4. mV	Comparison to Fluke 5730A Multiproduct Calibrator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
DC Voltage – Measure <sup>1</sup>	Up to 202 mV 202 mV to 2.02 V (2.02 to 20.2) V (20.2 to 202) V (202 to 1 050) V	5.7 $\mu$ V/V + 0.26 $\mu$ V 2.9 $\mu$ V/V + 0.31 $\mu$ V 2.9 $\mu$ V/V + 0.94 $\mu$ V 4.4 $\mu$ V/V + 30 $\mu$ V 4.6 $\mu$ V/V + 0.58 mV	Comparison to Fluke 8588A 8.5 Digit Multimeter  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
DC High Voltage – Measure <sup>1</sup>	(1 to 10) kV (10 to 100) kV	60 V 600 V	Comparison to Hipotronics KVM-100 High Voltage Meter  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
DC Current – Source <sup>1</sup>	Up to 220 $\mu$ A 220 $\mu$ A to 2.2 mA (2.2 to 22) mA (22 to 220) mA 220 mA to 2.2 A	39 $\mu$ A/A + 6.3 nA 36 $\mu$ A/A + 7.3 nA 36 $\mu$ A/A + 42 nA 47 $\mu$ A/A + 0.71 $\mu$ A 83 $\mu$ A/A + 12 $\mu$ A	Comparison to Fluke 5730A Multiproduct Calibrator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
DC Current – Source <sup>1</sup>	(1.2 to 3.1) A (3.1 to 12) A (12 to 30) A	0.3 mA/A + 0.15 mA 0.3 mA/A + 0.25 mA 1 mA/A + 0.78 mA	Comparison to Fluke 5560A Multiproduct Calibrator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
DC Current – Source <sup>1</sup>	Up to 100 A	0.008 % of reading + 4 mA	Comparison to Fluke 52120A Transconductance Amplifier  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
DC Current – Source <sup>1</sup> Clamp-on Meters	Up to 2 500 A	0.6 % of reading	Comparison to Fluke 52120A Transconductance Amplifier with 25-turn coil  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
DC Current – Measure <sup>1</sup>	Up to 20.2 $\mu$ A (20.2 to 202) $\mu$ A 202 $\mu$ A to 2.02 mA (2.02 to 20.2) mA (20.2 to 200.2) mA 200.2 mA to 2.02 A (2.02 to 20.2) A (20.2 to 30.2) A	6.2 $\mu$ A/A + 0.89 nA 10 $\mu$ A/A + 0.42 nA 9.2 $\mu$ A/A + 4.3 nA 9.8 $\mu$ A/A + 48 nA 32 $\mu$ A/A + 1 $\mu$ A 100 $\mu$ A/A + 100 $\mu$ A 0.18 mA/A + 0.4 mA 0.49 mA/A + 4.4 mA	Comparison to Fluke 8588A 8.5 Digit Multimeter  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Resistance – Measure <sup>1</sup> (Normal Mode)	Up to 2.02 $\Omega$ (2.02 to 20.2) $\Omega$ (20.2 to 202) $\Omega$ 202 $\Omega$ to 2.02 k $\Omega$ (2.02 to 20.2) k $\Omega$ (20.2 to 202) k $\Omega$ 202 k $\Omega$ to 2.02 M $\Omega$ (2.02 to 20.2) M $\Omega$ (20.2 to 202) M $\Omega$ 202 M $\Omega$ to 2.02 G $\Omega$	13 $\mu\Omega/\Omega$ + 4.1 $\mu\Omega$ 8 $\mu\Omega/\Omega$ + 17 $\mu\Omega$ 7.4 $\mu\Omega/\Omega$ + 58 $\mu\Omega$ 7.2 $\mu\Omega/\Omega$ + 0.58 m $\Omega$ 7.4 $\mu\Omega/\Omega$ + 5.8 m $\Omega$ 7.5 $\mu\Omega/\Omega$ + 58 m $\Omega$ 9.1 $\mu\Omega/\Omega$ + 1.1 $\Omega$ 13 $\mu\Omega/\Omega$ + 0.1 k $\Omega$ 43 $\mu\Omega/\Omega$ + 10 k $\Omega$ 0.52 m $\Omega/\Omega$ + 1 M $\Omega$	Comparison to Fluke 8588A 8.5 Digit Multimeter  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Resistance – Measure <sup>1</sup> (High Voltage Mode)	Up to 20.2 M $\Omega$ (20.2 to 202) M $\Omega$ 202 M $\Omega$ to 2.02 G $\Omega$ (2.02 to 20.2) G $\Omega$	16 $\mu\Omega/\Omega$ + 10 $\Omega$ 68 $\mu\Omega/\Omega$ + 1 k $\Omega$ 0.16 m $\Omega/\Omega$ + 0.1 M $\Omega$ 0.54 m $\Omega/\Omega$ + 10 M $\Omega$	Comparison to Fluke 8588A 8.5 Digit Multimeter  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN



**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Resistance – Source <sup>1,6</sup> (Fixed Points)	0 Ω 1 Ω 1.9 Ω 10 Ω 19 Ω 100 Ω 190 Ω 1 kΩ 1.9 kΩ	40 μΩ 10 μΩ 0.18 mΩ 0.25 mΩ 0.46 mΩ 1 mΩ 1.9 mΩ 6.8 mΩ 12.8 mΩ	Comparison to Fluke 5730A Multiproduct Calibrator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Resistance – Source <sup>1,6</sup> (Fixed Points)	10 kΩ 19 kΩ 100 kΩ 190 kΩ 1 MΩ 1.9 MΩ 10 MΩ 19 MΩ 100 MΩ	67.5 mΩ 0.13 Ω 0.88 Ω 1.7 Ω 13.6 Ω 35 Ω 0.42 kΩ 0.94 kΩ 10.9 kΩ	Comparison to Fluke 5730A Multiproduct Calibrator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Resistance – Source <sup>1,6</sup> (Variable Artifact)	1 GΩ 10 GΩ 100 GΩ	1.9 MΩ 47 MΩ 0.95 GΩ	Comparison to IET Labs HRRS Decade Box  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
AC Voltage – Source <sup>1</sup>	Up to 2.2 mV		<p>Comparison to Fluke 5730A Multiproduct Calibrator</p> <p><u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN</p>
	(10 to 20) Hz	0.25 mV/V + 4 μV	
	(20 to 40) Hz	0.23 mV/V + 4 μV	
	40 Hz to 20 kHz	90 μV/V + 4 μV	
	(20 to 50) kHz	0.21 mV/V + 4 μV	
	(50 to 100) kHz	0.51 mV/V + 5 μV	
	(100 to 300) kHz	1.1 mV/V + 10 μV	
	(300 to 500) kHz	1.5 mV/V + 20 μV	
	500 kHz to 1 MHz	3 mV/V + 20 μV	
	(2.2 to 22) mV		
	(10 to 20) Hz	0.25 mV/V + 4 μV	
	(20 to 40) Hz	9.2 μV/V + 4.3 μV	
	40 Hz to 20 kHz	84 μV/V + 4 μV	
	(20 to 50) kHz	0.2 mV/V + 4 μV	
	(50 to 100) kHz	0.51 mV/V + 5 μV	
	(100 to 300) kHz	1.1 mV/V + 10 μV	
	(300 to 500) kHz	1.7 mV/V + 20 μV	
	500 kHz to 1 MHz	3 mV/V + 20 μV	
	(22 to 220) mV		
	(10 to 20) Hz	0.28 mV/V + 3.3 μV	
	(20 to 40) Hz	0.11 mV/V + 3.9 μV	
	40 Hz to 20 kHz	73 μV/V + 4.3 μV	
	(20 to 50) kHz	0.13 mV/V + 5.4 μV	
	(50 to 100) kHz	0.36 mV/V + 7.8 μV	
(100 to 300) kHz	0.68 mV/V + 18 μV		
(300 to 500) kHz	1.4 mV/V + 25 μV		
500 kHz to 1 MHz	2.9 mV/V + 21 μV		
220 mV to 2 V			
(10 to 20) Hz	0.26 mV/V + 8.9 μV		
(20 to 40) Hz	96 μV/V + 6.8 μV		
40 Hz to 20 kHz	42 μV/V + 10 μV		
(20 to 50) kHz	64 μV/V + 19 μV		
(50 to 100) kHz	68 μV/V + 67 μV		
(100 to 300) kHz	0.35 mV/V + 85 μV		
(300 to 500) kHz	1.1 mV/V + 95 μV		
500 kHz to 1 MHz	1.8 mV/V + 0.25 mV		

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
AC Voltage – Source <sup>1</sup>	(2 to 22) V (10 to 20) Hz (20 to 40) Hz 40 Hz to 20 kHz (20 to 50) kHz (50 to 100) kHz (100 to 300) kHz (300 to 500) kHz 500 kHz to 1 MHz	0.24 mV/V + 0.49 mV 90 μV/V + 0.19 mV 46 μV/V + 2.3 μV 73 μV/V + 1.9 μV 94 μV/V + 16 μV 0.29 mV/V + 0.2 mV 1.1 mV/V + 4.4 μV 1.9 mV/V + 92 μV	Comparison to Fluke 5730A Multiproduct Calibrator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
AC Voltage – Source <sup>1</sup>	(22 to 220) V (10 to 20) Hz (20 to 40) Hz 40 Hz to 20 kHz (20 to 50) kHz (50 to 100) kHz (100 to 300) kHz (300 to 500) kHz 500 kHz to 1 MHz (220 to 1 100) V (15 to 50) Hz 50 Hz to 1 kHz	0.26 mV /V + 7.4 μV 61 μV/V + 7.9 mV 48 μV/V + 2.1 mV 75 μV/V + 2.5 mV 160 μV/V + 3 mV 0.9 mV/V + 16 mV 4.4 mV/V + 40 mV 8 mV/V + 80 mV  0.3 mV/V + 16 mV 70 μV/V + 11 mV	Comparison to Fluke 5730A Multiproduct Calibrator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
AC Voltage – Source <sup>1</sup>	(330 to 1 020) V (3 to 5) Hz (5 to 10) Hz 10 Hz to 10 kHz	2.5 mV/V + 75 mV 0.87 mV/V + 75 mV 0.14 mV/V + 80 mV	Comparison to Fluke 5560A Multiproduct Calibrator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
AC Voltage Harmonics – Source <sup>1</sup> (2 <sup>nd</sup> to 50 <sup>th</sup> ) (10 to 45) Hz (45 to 65) Hz (65 to 500) Hz 500 Hz to 5 kHz (5 to 10) kHz	32 mV to 33 V 33 mV to 1 000 V 33 mV to 1 000 V 330 mV to 1 000 V (3.3 to 1 000) V	0.35 mV/V + 16 μV 0.21 mV/V + 16 μV 0.21 mV/V + 16 μV 0.21 mV/V + 0.21 mV 0.21 mV/V + 1.2 mV	Comparison to Fluke 5522A Multiproduct Calibrator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
AC High Voltage – Measure <sup>1</sup>	(1 to 10) kV (50 to 60) Hz (10 to 100) kV (50 to 60) Hz	0.12 kV   1.2 kV	Comparison to Hipotronics KVM-100 High Voltage Meter  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
AC Voltage – Measure <sup>1</sup>	Up to 12.12 mV		<p>Comparison to Fluke 8588A 8.5 Digit Multimeter</p> <p><u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN</p>
	1 Hz to 2 kHz	0.22 mV/V + 1.9 μV	
	(2 to 10) kHz	0.29 mV/V + 1.9 μV	
	(10 to 30) kHz	0.3 mV/V + 1.9 μV	
	(30 to 100) kHz	2.9 mV/V + 1.9 μV	
	(100 to 300) kHz	10 mV/V + 4.3 μV	
	300 kHz to 1 MHz	20 mV/V + 4.3 μV	
	(12.12 to 121.2) mV		
	1 Hz to 2 kHz	39 μV/V + 3.8 μV	
	(2 to 10) kHz	77 μV/V + 4.1 μV	
	(10 to 30) kHz	0.19 mV/V + 3.1 μV	
	(30 to 100) kHz	0.29 mV/V + 28 μV	
	(100 to 300) kHz	1.5 mV/V + 89 μV	
	300 kHz to 1 MHz	10 mV/V + 0.1 mV	
	(1 to 2) MHz	15 mV/V + 0.5 mV	
	(2 to 4) MHz	40 mV/V + 1 mV	
	(4 to 8) MHz	81 mV/V + 1 mV	
	(8 to 10) MHz	0.15 V/V + 1 mV	
	121.2 mV to 12.12 V		
	1 Hz to 2 kHz	71 μV/V + 0.62 μV	
	(2 to 10) kHz	0.12 mV/V + 0.15 μV	
	(10 to 30) kHz	0.22 mV/V + 84 nV	
	(30 to 100) kHz	0.52 mV/V + 0.57 mV	
	(100 to 300) kHz	2.4 mV/V + 1.9 μV	
	300 kHz to 1 MHz	11 mV/V + 22 μV	
	(1 to 2) MHz	20 mV/V + 16 μV	
	(2 to 4) MHz	50 mV/V + 25 μV	
	(4 to 8) MHz	90 mV/V + 0.11 mV	
(8 to 10) MHz	0.16 V/V + 0.11 mV		
(12.12 to 121.2) V			
1 Hz to 2 kHz	73 μV/V + 0.48 mV		
(2 to 10) kHz	95 μV/V + 0.21 mV		
(10 to 30) kHz	0.23 mV/V + 0.81 mV		
(30 to 100) kHz	0.54 mV/V + 4.7 mV		
(100 to 300) kHz	3.5 mV/V + 50 mV		
300 kHz to 1 MHz	10 mV/V + 0.5 V		

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
AC Voltage – Measure <sup>1</sup>	(121.2 to 1 050) V 1 Hz to 2 kHz (2 to 10) kHz (10 to 30) kHz (30 to 100) kHz	92 $\mu$ V/V + 25 mV 95 $\mu$ V/V + 0.21 mV 0.22 mV/V + 24 mV 0.53 mV/V + 98 mV	Comparison to Fluke 8588A 8.5 Digit Multimeter  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
AC Voltage – Measure	Up to 2.2 mV Up to 20 Hz (20 to 40) Hz 40 Hz to 20 kHz (20 to 50) kHz (50 to 100) kHz (100 to 300) kHz (300 to 500) kHz 500 kHz to 1 MHz (2.2 to 7) mV Up to 20 Hz (20 to 40) Hz 40 Hz to 20 kHz (20 to 50) kHz (50 to 100) kHz (100 to 300) kHz (300 to 500) kHz 500 kHz to 1 MHz (7 to 22) mV Up to 20 Hz (20 to 40) Hz 40 Hz to 20 kHz (20 to 50) kHz (50 to 100) kHz (100 to 300) kHz (300 to 500) kHz 500 kHz to 1 MHz	0.011 % of reading + 1.4 $\mu$ V 0.006 3 % of reading + 1.4 $\mu$ V 0.005 7 % of reading + 1.4 $\mu$ V 0.006 7 % of reading + 2 $\mu$ V 0.008 8 % of reading + 2.5 $\mu$ V 0.023 % of reading + 4 $\mu$ V 0.072 % of reading + 8.1 $\mu$ V 0.25 % of reading + 8.4 $\mu$ V 0.008 % of reading + 1.4 $\mu$ V 0.003 8 % of reading + 1.4 $\mu$ V 0.003 5 % of reading + 1.4 $\mu$ V 0.004 3 % of reading + 2.1 $\mu$ V 0.005 7 % of reading + 2.6 $\mu$ V 0.013 % of reading + 4.2 $\mu$ V 0.045 % of reading + 8.1 $\mu$ V 0.17 % of reading + 13 $\mu$ V 0.006 1 % of reading + 1.9 $\mu$ V 0.003 5 % of reading + 1.6 $\mu$ V 0.003 3 % of reading + 1.5 $\mu$ V 0.004 2 % of reading + 2.2 $\mu$ V 0.005 1 % of reading + 3 $\mu$ V 0.008 9 % of reading + 5.6 $\mu$ V 0.035 % of reading + 9.5 $\mu$ V 0.14 % of reading + 10 $\mu$ V	Comparison to Fluke 5790B AC Measurement Standard  <u>Location:</u> Oshkosh, WI

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
AC Voltage – Measure	(22 to 70) mV		<p>Comparison to Fluke 5790B AC Measurement Standard</p> <p><u>Location:</u> Oshkosh, WI</p>
	Up to 20 Hz	0.005 1 % of reading + 2.8 $\mu$ V	
	(20 to 40) Hz	0.002 4 % of reading + 2.5 $\mu$ V	
	40 Hz to 20 kHz	0.002 1 % of reading + 2.3 $\mu$ V	
	(20 to 50) kHz	0.002 9 % of reading + 3.2 $\mu$ V	
	(50 to 100) kHz	0.003 8 % of reading + 5.5 $\mu$ V	
	(100 to 300) kHz	0.008 1 % of reading + 10 $\mu$ V	
	(300 to 500) kHz	0.024 % of reading + 16 $\mu$ V	
	500 kHz to 1 MHz	0.09 % of reading + 15 $\mu$ V	
	(70 to 220) mV		
	Up to 20 Hz	0.005 3 % of reading + 4.2 $\mu$ V	
	(20 to 40) Hz	0.002 6 % of reading + 2.7 $\mu$ V	
	40 Hz to 20 kHz	0.002 % of reading + 3 $\mu$ V	
	(20 to 50) kHz	0.001 8 % of reading + 4.8 $\mu$ V	
	(50 to 100) kHz	0.003 7 % of reading + 8.8 $\mu$ V	
	(100 to 300) kHz	0.009 2 % of reading + 15 $\mu$ V	
	(300 to 500) kHz	0.025 % of reading + 21 $\mu$ V	
	500 kHz to 1 MHz	0.09 % of reading + 25 $\mu$ V	
	(220 to 700) mV		
	Up to 20 Hz	0.005 4 % of reading + 8.9 $\mu$ V	
	(20 to 40) Hz	0.002 7 % of reading + 3.2 $\mu$ V	
	40 Hz to 20 kHz	0.002 2 % of reading + 3.9 $\mu$ V	
	(20 to 50) kHz	0.002 1 % of reading + 5.2 $\mu$ V	
	(50 to 100) kHz	0.004 5 % of reading + 11 $\mu$ V	
(100 to 300) kHz	0.011 % of reading + 20 $\mu$ V		
(300 to 500) kHz	0.026 % of reading + 14 $\mu$ V		
500 kHz to 1 MHz	0.093 % of reading + 28 $\mu$ V		
(0.7 to 2.2) V			
Up to 20 Hz	0.005 6 % of reading + 15 $\mu$ V		
(20 to 40) Hz	0.002 6 % of reading + 5.3 $\mu$ V		
40 Hz to 20 kHz	0.002 % of reading + 4.9 $\mu$ V		
(20 to 50) kHz	0.002 1 % of reading + 5.2 $\mu$ V		
(50 to 100) kHz	0.004 6 % of reading + 14 $\mu$ V		
(100 to 300) kHz	0.01 % of reading + 24 $\mu$ V		
(300 to 500) kHz	0.022 % of reading + 26 $\mu$ V		
500 kHz to 1 MHz	0.082 % of reading + 0.21 mV		

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
AC Voltage – Measure	(2.2 to 7) V		<p>Comparison to Fluke 5790B AC Measurement Standard</p> <p><u>Location:</u> Oshkosh, WI</p>
	Up to 20 Hz	0.005 6 % of reading + 45 $\mu$ V	
	(20 to 40) Hz	0.002 8 % of reading + 14 $\mu$ V	
	40 Hz to 20 kHz	0.002 % of reading + 18 $\mu$ V	
	(20 to 50) kHz	0.002 4 % of reading + 19 $\mu$ V	
	(50 to 100) kHz	0.006 3 % of reading + 10 $\mu$ V	
	(100 to 300) kHz	0.015 % of reading + 46 $\mu$ V	
	(300 to 500) kHz	0.038 % of reading + 28 $\mu$ V	
	500 kHz to 1 MHz	0.12 % of reading + 0.48 mV	
	(7 to 22) V		
	Up to 20 Hz	0.005 5 % of reading + 0.17 mV	
	(20 to 40) Hz	0.002 8 % of reading + 60 $\mu$ V	
	40 Hz to 20 kHz	0.001 9 % of reading + 80 $\mu$ V	
	(20 to 50) kHz	0.002 3 % of reading + 87 $\mu$ V	
	(50 to 100) kHz	0.006 1 % of reading + 91 $\mu$ V	
	(100 to 300) kHz	0.015 % of reading + 0.13 mV	
	(300 to 500) kHz	0.038 % of reading + 81 $\mu$ V	
	500 kHz to 1 MHz	0.11 % of reading + 1.7 mV	
	(22 to 70) V		
	Up to 20 Hz	0.005 7 % of reading + 0.44 mV	
	(20 to 40) Hz	0.002 9 % of reading + 0.16 mV	
	40 Hz to 20 kHz	0.002 3 % of reading + 0.21 mV	
	(20 to 50) kHz	0.002 4 % of reading + 0.3 mV	
	(50 to 100) kHz	0.006 6 % of reading + 0.21 mV	
(100 to 300) kHz	0.005 1 % of reading + 18 mV		
(300 to 500) kHz	0.026 % of reading + 15 mV		
500 kHz to 1 MHz	0.11 % of reading + 8.1 mV		
(70 to 220) V			
Up to 20 Hz	0.005 7 % of reading + 1.5 mV		
(20 to 40) Hz	0.002 9 % of reading + 0.95 mV		
40 Hz to 20 kHz	0.002 2 % of reading + 1.1 mV		
(20 to 50) kHz	0.003 % of reading + 1.3 mV		
(50 to 100) kHz	0.006 4 % of reading + 1.7 mV		
(100 to 300) kHz	0.017 % of reading + 0.77 mV		
(300 to 500) kHz	0.048 % of reading + 0.28 mV		



**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
AC Voltage – Measure	(220 to 700) V Up to 20 Hz (20 to 40) Hz 40 Hz to 20 kHz (20 to 50) kHz (50 to 100) kHz	0.006 % of reading + 3.1 mV 0.002 8 % of reading + 4.9 mV 0.001 9 % of reading + 7 mV 0.011 % of reading + 4 mV 0.05 % of reading + 4.5 mV	Comparison to Fluke 5790B AC Measurement Standard  <u>Location:</u> Oshkosh, WI
	(700 to 1 000) V Up to 20 Hz (20 to 40) Hz 40 Hz to 20 kHz (20 to 50) kHz (50 to 100) kHz	0.006 % of reading + 4.7 mV 0.002 9 % of reading + 8.1 mV 0.002 % of reading + 9.7 mV 0.011 % of reading + 2.8 mV 0.05 % of reading + 0.63 mV	
AC Voltage – Measure (Wideband)	Up to 2.2 mV Up to 30 Hz (30 to 120) Hz 120 Hz to 1.2 kHz (1.2 to 120) kHz (120 to 500) kHz 500 kHz to 1.2 MHz (1.2 to 2) MHz (2 to 10) MHz (10 to 20) MHz (20 to 30) MHz (30 to 50) MHz (2.2 to 7) mV Up to 30 Hz (30 to 120) Hz 120 Hz to 1.2 kHz (1.2 to 120) kHz (120 to 500) kHz 500 kHz to 1.2 MHz (1.2 to 2) MHz (2 to 10) MHz (10 to 20) MHz (20 to 30) MHz (30 to 50) MHz	0.6 % of reading 0.6 % of reading 0.6 % of reading 0.6 % of reading 0.6 % of reading 0.07 % of reading 0.07 % of reading 0.17 % of reading 0.29 % of reading 0.68 % of reading 0.95 % of reading 0.51 % of reading 0.5 % of reading 0.5 % of reading 0.5 % of reading 0.5 % of reading 0.07 % of reading 0.07 % of reading 0.1 % of reading 0.17 % of reading 0.36 % of reading 0.5 % of reading	Comparison to Fluke 5790B AC Measurement Standard  <u>Location:</u> Oshkosh, WI

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
AC Voltage – Measure (Wideband)	(7 to 22) mV		Comparison to Fluke 5790B AC Measurement Standard  <u>Location:</u> Oshkosh, WI
	Up to 30 Hz	0.51 % of reading	
	(30 to 120) Hz	0.5 % of reading	
	120 Hz to 1.2 kHz	0.5 % of reading	
	(1.2 to 120) kHz	0.5 % of reading	
	(120 to 500) kHz	0.5 % of reading	
	500 kHz to 1.2 MHz	0.07 % of reading	
	(1.2 to 2) MHz	0.07 % of reading	
	(2 to 10) MHz	0.1 % of reading	
	(10 to 20) MHz	0.16 % of reading	
	(20 to 30) MHz	0.36 % of reading	
	(30 to 50) MHz	0.58 % of reading	
	(22 to 70) mV		
	Up to 30 Hz	0.51 % of reading	
	(30 to 120) Hz	0.5 % of reading	
	120 Hz to 1.2 kHz	0.5 % of reading	
	(1.2 to 120) kHz	0.5 % of reading	
	(120 to 500) kHz	0.5 % of reading	
	500 kHz to 1.2 MHz	0.05 % of reading	
	(1.2 to 2) MHz	0.05 % of reading	
	(2 to 10) MHz	0.1 % of reading	
	(10 to 20) MHz	0.15 % of reading	
	(20 to 30) MHz	0.33 % of reading	
	(30 to 50) MHz	0.58 % of reading	
	(70 to 220) mV		
	Up to 30 Hz	0.41 % of reading	
	(30 to 120) Hz	0.4 % of reading	
	120 Hz to 1.2 kHz	0.4 % of reading	
	(1.2 to 120) kHz	0.4 % of reading	
	(120 to 500) kHz	0.4 % of reading	
500 kHz to 1.2 MHz	0.05 % of reading		
(1.2 to 2) MHz	0.05 % of reading		
(2 to 10) MHz	0.1 % of reading		
(10 to 20) MHz	0.14 % of reading		
(20 to 30) MHz	0.34 % of reading		
(30 to 50) MHz	0.58 % of reading		

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
AC Voltage – Measure (Wideband)	(220 to 700) mV		Comparison to Fluke 5790B AC Measurement Standard  <u>Location:</u> Oshkosh, WI
	Up to 30 Hz	0.41 % of reading	
	(30 to 120) Hz	0.4 % of reading	
	120 Hz to 1.2 kHz	0.4 % of reading	
	(1.2 to 120) kHz	0.4 % of reading	
	(120 to 500) kHz	0.4 % of reading	
	500 kHz to 1.2 MHz	0.05 % of reading	
	(1.2 to 2) MHz	0.05 % of reading	
	(2 to 10) MHz	0.1 % of reading	
	(10 to 20) MHz	0.14 % of reading	
	(20 to 30) MHz	0.34 % of reading	
	(30 to 50) MHz	0.58 % of reading	
	(0.7 to 2.2) V		
	Up to 30 Hz	0.36 % of reading	
	(30 to 120) Hz	0.35 % of reading	
	120 Hz to 1.2 kHz	0.35 % of reading	
	(1.2 to 120) kHz	0.35 % of reading	
	(120 to 500) kHz	0.35 % of reading	
	500 kHz to 1.2 MHz	0.05 % of reading	
	(1.2 to 2) MHz	0.05 % of reading	
	(2 to 10) MHz	0.09 % of reading	
	(10 to 20) MHz	0.13 % of reading	
	(20 to 30) MHz	0.31 % of reading	
	(30 to 50) MHz	0.54 % of reading	
	(2.2 to 7) V		
	Up to 30 Hz	0.36 % of reading	
	(30 to 120) Hz	0.35 % of reading	
	120 Hz to 1.2 kHz	0.35 % of reading	
	(1.2 to 120) kHz	0.35 % of reading	
	(120 to 500) kHz	0.35 % of reading	
500 kHz to 1.2 MHz	0.05 % of reading		
(1.2 to 2) MHz	0.05 % of reading		
(2 to 10) MHz	0.1 % of reading		
(10 to 20) MHz	0.14 % of reading		
(20 to 30) MHz	0.34 % of reading		
(30 to 50) MHz	0.58 % of reading		

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
AC Current – Source <sup>1</sup>	Up to 220 $\mu$ A (10 to 20) Hz (20 to 40) Hz 40 Hz to 1 kHz (1 to 5) kHz (5 to 10) kHz 220 $\mu$ A to 2.2 mA (10 to 20) Hz (20 to 40) Hz 40 Hz to 1 kHz (1 to 5) kHz (5 to 10) kHz	0.25 mA/A + 16 nA 0.17 mA/A + 10 nA 0.11 mA/A + 8.2 nA 0.32 mA/A + 12 nA 1.1 mA/A + 65 nA 0.27 mA/A + 12 nA 0.18 mA/A + 7.5 nA 0.13 mA/A + 5.5 nA 0.25 mA/A + 25 nA 1.4 mA/A + 4.9 nA	Comparison to Fluke 5730A Multiproduct Calibrator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
AC Current – Source <sup>1</sup>	(2.2 to 22) mA (10 to 20) Hz (20 to 40) Hz 40 Hz to 1 kHz (1 to 5) kHz (5 to 10) kHz (22 to 220) mA (10 to 20) Hz (20 to 40) Hz 40 Hz to 1 kHz (1 to 5) kHz (5 to 10) kHz 220 mA to 2.2 A 40 Hz to 1 kHz (1 to 5) kHz (5 to 10) kHz	0.26 mA/A + 0.4 $\mu$ A 0.17 mA/A + 0.35 $\mu$ A 0.11 mA/A + 0.34 $\mu$ A 0.21 mA/A + 0.54 $\mu$ A 1.1 mA/A + 5 $\mu$ A 0.26 mA/A + 3.9 $\mu$ A 0.17 mA/A + 3.4 $\mu$ A 0.12 mA/A + 2.2 $\mu$ A 0.21 mA/A + 3.4 $\mu$ A 1.1 mA/A + 9.7 $\mu$ A 0.25 mA/A + 34 $\mu$ A 0.47 mA/A + 77 $\mu$ A 7.1 mA/A + 0.14 mA	Comparison to Fluke 5730A Multiproduct Calibrator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
AC Current – Source <sup>1</sup>	(3 to 12) A (3 to 45) Hz 45 Hz to 1 kHz (1 to 5) kHz (5 to 10) kHz (12 to 30) A (3 to 45) Hz 45 Hz to 1 kHz (1 to 5) kHz	0.37 mA/A + 1 mA 0.3 mA/A + 0.5 mA 0.37 mA/A + 0.8 mA 2.5 mA/A + 1 mA 1 mA/A + 10 mA 0.7 mA/A + 8 mA 5 mA/A + 8 mA	Comparison to Fluke 5560A Multiproduct Calibrator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
AC Current – Source <sup>1</sup>	Up to 50 A (6 to 10) kHz Up to 100 A (3 to 6) kHz Up to 300 A (1 to 3) kHz Up to 1 000 A 300 Hz to 1 kHz Up to 2 500 A (10 to 300) Hz	0.8 % of reading 0.75 % of reading 0.7 % of reading 0.8 % of reading 0.6 % of reading	Comparison to Fluke 52120A Transconductance Amplifier with 25-turn Coil  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
AC Current – Source <sup>1</sup>	Up to 120 A (10 to 65) Hz (65 to 300) Hz 300 Hz to 1 kHz	0.012 % of reading + 19 mA 0.023 % of reading + 28 mA 0.078 % of reading + 94 mA	Comparison to Fluke 52120A Transconductance Amplifier  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
AC Current Harmonics – Source <sup>1</sup> (2 <sup>nd</sup> to 50 <sup>th</sup> ) (10 to 45) Hz (45 to 65) Hz (65 to 500) Hz 500 Hz to 5 kHz (5 to 10) kHz	3.3 mA to 3 A 3.3 mA to 20.5 A 33 mA to 20.5 A 33 mA to 20.5 A (33 to 330) mA	1.1 mA/A + 4 μA 0.5 mA/A + 4 μA 1.2 mA/A + 0.1 mA 2.3 mA/A + 0.2 mA 4.6 mA/A + 0.4 mA	Comparison to Fluke 5522A Multiproduct Calibrator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
AC Current – Measure <sup>1</sup>	Up to 20.2 $\mu$ A		<p style="text-align: center;">Comparison to Fluke 8588A 8.5 Digit Multimeter</p> <p style="text-align: center;"><u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN</p>
	10 Hz to 2 kHz	2 mA/A + 2.8 nA	
	(2 to 10) kHz	2 mA/A + 2.8 nA	
	(10 to 30) kHz	2 mA/A + 2.8 nA	
	20.2 $\mu$ A to 20.2 mA		
	10 Hz to 2 kHz	0.32 mA/A + 20 nA	
	(2 to 10) kHz	0.56 mA/A + 17 nA	
	(10 to 30) kHz	0.77 mA/A + 15 nA	
	(30 to 100) kHz	4 mA/A + 1 $\mu$ A	
	(20.2 to 202) mA		
	10 Hz to 2 kHz	0.32 mA/A	
	(2 to 10) kHz	0.55 mA/A + 0.11 $\mu$ A	
	(10 to 30) kHz	0.76 mA/A + 0.19 $\mu$ A	
	202 mA to 2.02 A		
10 Hz to 2 kHz	0.27 mA/A + 0.1 mA		
(2 to 10) kHz	0.52 mA/A + 0.1 mA		
(10 to 30) kHz	0.71 mA/A + 0.1 mA		
(2.02 to 20.2) A			
10 Hz to 2 kHz	0.8 mA/A + 0.52 mA		
(2 to 10) kHz	0.8 mA/A + 0.51 mA		
(20.2 to 30.2) A			
10 Hz to 2 kHz	0.8 mA/A + 12 mA		
(2 to 10) kHz	1.2 mA/A + 12 mA		
AC Current – Measure	Up to 1 mA		<p style="text-align: center;">Comparison to Fluke 5790B AC Measurement Standard, Fluke A40B Series Current Shunt</p> <p style="text-align: center;"><u>Location:</u> Oshkosh, WI</p>
	Up to 10 Hz	0.005 2 % of reading	
	10 Hz to 1 kHz	0.005 8 % of reading	
	(1 to 10) kHz	0.007 8 % of reading	
	(10 to 30) kHz	0.007 8 % of reading	
	(30 to 100) kHz	0.016 % of reading	
	(1 to 10) mA		
	Up to 10 Hz	0.005 2 % of reading	
	10 Hz to 1 kHz	0.003 3 % of reading	
	(1 to 10) kHz	0.003 3 % of reading	
(10 to 30) kHz	0.003 3 % of reading		
(30 to 100) kHz	0.004 8 % of reading		

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
AC Current – Measure	(10 to 20) mA Up to 10 Hz 10 Hz to 1 kHz (1 to 10) kHz (10 to 30) kHz (30 to 100) kHz	0.005 2 % of reading 0.003 2 % of reading 0.003 3 % of reading 0.003 2 % of reading 0.004 7 % of reading	Comparison to Fluke 5790B AC Measurement Standard, Fluke A40B Series Current Shunt  <u>Location:</u> Oshkosh, WI
	(20 to 200) mA Up to 10 Hz 10 Hz to 1 kHz (1 to 10) kHz (10 to 30) kHz (30 to 100) kHz  (0.2 to 2) A Up to 10 Hz 10 Hz to 1 kHz (1 to 10) kHz (10 to 30) kHz (30 to 100) kHz  (2 to 20) A Up to 10 Hz 10 Hz to 1 kHz (1 to 10) kHz (10 to 30) kHz (30 to 100) kHz	0.005 3 % of reading 0.003 4 % of reading 0.003 4 % of reading 0.003 4 % of reading 0.004 8 % of reading  0.005 4 % of reading 0.003 5 % of reading + 0.17 μA 0.003 7 % of reading + 0.16 μA 0.003 8 % of reading 0.006 3 % of reading + 0.21 μA  0.005 5 % of reading 0.004 8 % of reading + 1.3 μA 0.005 6 % of reading + 1.1 μA 0.007 3 % of reading + 0.43 μA 0.012 % of reading + 1.1 μA	
Capacitance – Measure <sup>1</sup> 42 Hz to 5 MHz	0.32 pF to 370 mF	1.1 mF/F	Comparison to Hioki 3532-50 LCR Meter  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN



**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Capacitance – Measure <sup>1</sup>	Up to 1.9 nF (1.9 to 19) nF (19 to 190) nF (0.19 to 1.9) μF (1.9 to 19) μF (19 to 190) μF (0.19 to 1.9) mF (1.9 to 19) mF (19 to 190) mF	1.3 mF/F + 1.2 pF 0.76 mF/F + 2.3 pF 0.51 mF/F + 11 pF 0.54 mF/F + 0.11 nF 0.53 mF/F + 1.1 nF 0.74 mF/F + 11 nF 0.74 mF/F + 0.12 μF 0.85 mF/F + 1.2 μF 0.85 mF/F + 11 μF	Comparison to Fluke 8588A 8.5 Digit Multimeter  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Capacitance – Source <sup>1</sup> (Simulation)	(0.2 to 1.2) nF (1.2 to 12) nF (12 to 120) nF (0.12 to 1.2) μF (1.2 to 12) μF (12 to 120) μF (0.12 to 1.2) mF (1.2 to 12) mF (12 to 120) mF	0.12 % of reading + 2 pF 0.12 % of reading + 5 pF 0.13 % of reading + 30 pF 0.13 % of reading + 0.3 nF 0.13 % of reading + 3 nF 0.15 % of reading + 25 nF 0.25 % of reading + 0.25 μF 0.25 % of reading + 3 μF 0.5 % of reading + 30 μF	Comparison to Fluke 5560A Multiproduct Calibrator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Phase – Measure <sup>1</sup>	Up to 360° 10 Hz to 2 kHz (2 to 5) kHz (5 to 10) kHz (10 to 50) kHz (50 to 60) kHz (60 to 70) kHz (70 to 80) kHz (80 to 90) kHz (90 to 100) kHz (100 to 500) kHz 500 kHz to 1 MHz	0.026° 0.036° 0.048° 0.059° 0.07° 0.082° 0.093° 0.1° 0.12° 0.58° 1.2°	Comparison to Clark Hess 6000A Phase Meter  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
DC Power – Source <sup>1</sup>	10 mW to 330 W 330 W to 3 kW (3 to 30) kW	0.005 4 % of reading 0.035 % of reading 0.1 % of reading	Comparison to Fluke 5560A Multiproduct Calibrator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
AC Power – Source <sup>1</sup>	100 μW to 9 W (9 to 33) W (33 to 90) W (90 to 330) W (330 to 900) W 900 W to 3 kW (3 to 30) kW	0.027 % of reading 0.043 % of reading 0.035 % of reading 0.05 % of reading 0.039 % of reading 0.052 % of reading 0.099 % of reading	Comparison to Fluke 5560A Multiproduct Calibrator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Oscilloscopes <sup>1</sup> DC Voltage (50 Ω) DC Voltage (1 MΩ) AC Voltage (50 Ω) AC Voltage (1 MΩ)	(-6.6 to 6.6) V (-120 to 120) V 1 mVp-p to 6.6 Vp-p 1 mVp-p to 130 Vp-p	0.25 % of reading + 40 μV 0.05 % of reading + 40 μV 0.25 % of reading + 40 μV 0.1 % of reading + 40 μV	Comparison to Fluke 5560A/SC2100 Multiproduct Calibrator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Oscilloscopes <sup>1</sup> Leveled Sine Wave 50 kHz to 10 MHz (10 to 600) MHz 600 MHz to 1.1 GHz (1.1 to 2.1) GHz  Time Markers  Wave Generator (50 Ω)  Wave Generator (1 MΩ)  Pulse Generator – Width  Pulse Generator – Period  Input Impedance Resistance	5 mVp-p to 5.5 Vp-p 5 mVp-p to 5.5 Vp-p 5 mVp-p to 3.5 Vp-p 5 mVp-p to 3.5 Vp-p  500 ps to 5 s  1 mVp-p to 6.6 Vp-p  1 mVp-p to 120 Vp-p  4 ns to 0.5 μs  0.2 μs to 22 ms  (40 to 60) Ω 500 kΩ to 1.5 MΩ	1.5 % of reading + 0.1 mV 3 % of reading + 0.1 mV 4 % of reading + 0.1 mV 5 % of reading + 0.1 mV  0.000 25 % of reading  3 % of reading + 0.1 mV  3 % of reading + 0.1 mV  2 ns  0.000 25 % of reading  0.1 % of reading 0.1 % of reading	<p style="text-align: center;">Comparison to Fluke 5560A/SC2100 Multiproduct Calibrator</p> <p style="text-align: center;"><u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN</p>
Electrical Simulation of RTD Indicating Devices <sup>1</sup>	Pt 385, 100 Ω (-200 to -80) °C (-80 to 0) °C (0 to 100) °C (100 to 300) °C (300 to 400) °C (500 to 630) °C (630 to 800) °C Pt 3926, 100 Ω (-200 to -80) °C (-80 to 0) °C (0 to 100) °C (100 to 300) °C (300 to 400) °C (500 to 630) °C	0.05 °C 0.05 °C 0.07 °C 0.09 °C 0.1 °C 0.12 °C 0.23 °C  0.05 °C 0.05 °C 0.07 °C 0.09 °C 0.1 °C 0.12 °C	<p style="text-align: center;">Comparison to Fluke 5560A Multiproduct Calibrator</p> <p style="text-align: center;"><u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN</p>

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Electrical Simulation of RTD Indicating Devices <sup>1</sup>	Pt 3916 (JIS), 100 Ω		<p>Comparison to Fluke 5560A Multiproduct Calibrator</p> <p><u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN</p>
	(-200 to -190) °C	0.25 °C	
	(-190 to -80) °C	0.04 °C	
	(-80 to 0) °C	0.05 °C	
	(0 to 100) °C	0.06 °C	
	(100 to 260) °C	0.07 °C	
	(260 to 300) °C	0.08 °C	
	(300 to 400) °C	0.09 °C	
	(400 to 600) °C	0.1 °C	
	(600 to 630) °C	0.23 °C	
	Pt 385, 200 Ω		
	(-200 to -80) °C	0.04 °C	
	(-80 to 0) °C	0.04 °C	
	(0 to 100) °C	0.04 °C	
	(100 to 260) °C	0.05 °C	
	(260 to 300) °C	0.12 °C	
	(300 to 400) °C	0.13 °C	
	(400 to 600) °C	0.14 °C	
	(600 to 630) °C	0.16 °C	
	Pt 385, 500 Ω		
	(-200 to -80) °C	0.04 °C	
	(-80 to 0) °C	0.05 °C	
	(0 to 100) °C	0.05 °C	
	(100 to 260) °C	0.06 °C	
	(260 to 300) °C	0.08 °C	
	(300 to 400) °C	0.08 °C	
	(400 to 600) °C	0.09 °C	
	(600 to 630) °C	0.11 °C	
	Pt 385, 1 000 Ω		
	(-200 to -80) °C	0.03 °C	
(-80 to 0) °C	0.03 °C		
(0 to 100) °C	0.04 °C		
(100 to 260) °C	0.05 °C		
(260 to 300) °C	0.06 °C		
(300 to 400) °C	0.07 °C		
(400 to 600) °C	0.07 °C		
(600 to 630) °C	0.23 °C		

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Electrical Simulation of RTD Indicating Devices <sup>1</sup>	PtNi 385, 120 Ω, Ni 120 (-80 to 0) °C (0 to 100) °C (100 to 260) °C Cu 427, 10 Ω (-80 to 260) °C Cu 428, 50 Ω (-180 to 200) °C Cu 428, 100 Ω (-180 to 40) °C (40 to 200) °C	0.08 °C 0.08 °C 0.14 °C 0.03 °C 0.4 °C 0.4 °C 0.65 °C	Comparison to Fluke 5560A Multiproduct Calibrator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Electrical Simulation of Thermocouple Indicating Devices – Source/Measure <sup>1</sup>	Type B (600 to 800) °C (-100 to -25) °C (-25 to 120) °C (120 to 1 000) °C Type C (0 to 150) °C (150 to 650) °C (650 to 1 000) °C (1 000 to 1 800) °C (1 800 to 2 316) °C Type E (-250 to -100) °C (-100 to -35) °C (-25 to 350) °C (350 to 650) °C (650 to 1 000) °C Type J (-210 to -100) °C (-100 to -30) °C (-30 to 150) °C (150 to 760) °C (760 to 1 200) °C	0.44 °C 0.34 °C 0.3 °C 0.33 °C 0.25 °C 0.21 °C 0.26 °C 0.45 °C 0.79 °C 0.4 °C 0.14 °C 0.11 °C 0.16 °C 0.21 °C 0.24 °C 0.13 °C 0.11 °C 0.14 °C 0.2 °C	Comparison to Fluke 5560A Multiproduct Calibrator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Electrical Simulation of Thermocouple Indicating Devices – Source/Measure <sup>1</sup>	Type J		<p>Comparison to Fluke 5560A Multiproduct Calibrator</p> <p><u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN</p>
	(-210 to -100) °C	0.24 °C	
	(-100 to -30) °C	0.13 °C	
	(-30 to 150) °C	0.11 °C	
	(150 to 760) °C	0.14 °C	
	(760 to 1 200) °C	0.2 °C	
	Type K		
	(-200 to -100) °C	0.28 °C	
	(-100 to -25) °C	0.13 °C	
	(-25 to 120) °C	0.11 °C	
	(120 to 1 000) °C	0.21 °C	
	(1 000 to 1 372) °C	0.35 °C	
	Type L		
	(-200 to -100) °C	0.31 °C	
	(-100 to 800) °C	0.2 °C	
	(800 to 900) °C	0.11 °C	
	Type N		
	(-200 to -100) °C	0.33 °C	
	(-100 to -25) °C	0.15 °C	
	(-25 to 120) °C	0.12 °C	
	(120 to 410) °C	0.11 °C	
	(410 to 1 300) °C	0.2 °C	
	Type R		
	(0 to 250) °C	0.51 °C	
	(250 to 400) °C	0.29 °C	
	(400 to 1 000) °C	0.27 °C	
	(1 000 to 1767) °C	0.34 °C	
	Type S		
(0 to 250) °C	0.42 °C		
(250 to 1 000) °C	0.31 °C		
(1 000 to 1400) °C	0.32 °C		
(1 400 to 1 767) °C	0.41 °C		
Type T			
(-250 to -150) °C	0.6 °C		
(-150 to 0) °C	0.21 °C		
(0 to 120) °C	0.13 °C		
(120 to 400) °C	0.11 °C		
Type U			
(-200 to 0) °C	0.4 °C		
(0 to 600) °C	0.11 °C		

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Inductance – Source <sup>1</sup> (Simulation)	(13 to 120) $\mu$ H (0.12 to 1.2) mH (1.2 to 12) mH (12 to 120) mH (0.12 to 1.2) H (1.2 to 12) H (12 to 120) H	0.2 % of reading + 0.2 $\mu$ H 0.12 % of reading + 1 $\mu$ H 0.12 % of reading + 10 $\mu$ H 0.12 % of reading + 0.1 mH 0.15 % of reading + 1 mH 0.2 % of reading + 10 mH 0.25 % of reading + 0.1 H	Comparison to Fluke 5560A Multiproduct Calibrator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Inductance – Source <sup>1</sup> (Variable Artifact)	(1 to 10) mH (10 to 100) mH 100 mH to 1 H (1 to 10) H	22 mH/H 11 mH/H 6 mH/H 3 mH/H	Comparison to General Radio 1490-D Decade Inductor  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Ionizers <sup>1</sup> Decay Time Float Voltage	(0.1 to 999.9) s (-1 100 to 1 100) V	0.2 s 3.1 V	Comparison to Trek 156A Charged Plate Monitor  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
ESD Simulators Rise Time Peak Current 30 ns Current 60 ns Current  RC Time Constant	700 ps to 1 ns (7.5 to 30) A (4 to 16) A (2 to 8) A  600 ns 300 ns	0.14 ns 50 mA/A 0.1 A/A 0.12 A/A  20 ns 15 ns	Tektronix TDS684B Oscilloscope with EM Test CTR2 ESD Target; IEC 61000-4-2, SAE J1113-13  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Transient Generators Rise Time Open Circuit Closed Circuit  Duration/Pulse Width Open Circuit Closed Circuit  Peak Voltage  Peak Current  Frequency	75 ns to 10 $\mu$ s 75 ns to 10 $\mu$ s  (50 to 700) $\mu$ s (20 to 320) $\mu$ s  (0.5 to 6) kV  12.5 A to 3 kA  5 kHz to 1 MHz	1.5 % of reading + 0.12 $\mu$ s 0.69 % of reading + 79 ns  0.058 % of reading + 0.28 $\mu$ s 0.12 % of reading + 34 ns  1.6 % of reading + 9.5 V  2.2 % of reading + 0.2 A  0.12 % of reading + 1.6 Hz	Oscilloscope, High Voltage Differential Probe, Current Probe; IEC 61000-4-5, IEC 61000-4-12, IEC 61000-4-18.  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN



**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Defibrillators	Up to 360 J	0.41 % of reading + 0.77 J	Comparison to Oscilloscope, Tektronix P6015 High Voltage Probe, Digital Multimeter, Power Resistor  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Current Injection Probes	9 kHz to 400 MHz	0.22 dB	VNA, VNA Calibration Kit; IEC 61000-4-6.  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
EFT/Burst Generator Peak Voltage 50 Ω 1 kΩ  Rise Time  Pulse Width	Up to 4 kV Up to 4 kV  (5 to 5.5) ns  (45 to 50) ns	5.7 % of reading + 1.2 V 3.9 % of reading + 1.7 V  1.4 % of reading + 77 ps  0.21 % of reading + 65 ps	Oscilloscope, 50 Ω Attenuator, 1 kΩ Attenuator; IEC 61000-4-4.  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Multiproduct/Multifunction Calibrators DC Voltage	(10 to 100) V (30 to 1 000) V	0.33 μV/V + 1.7 μV 32 nV/V + 3.5 μV	Comparison to Fluke 8588A 8.5 Digit Multimeter, Fluke 752A DC Voltage Reference  <u>Location:</u> Oshkosh, WI
Multiproduct/Multifunction Calibrators DC Current	(0 to 330) μA (0.33 to 3.3) mA (3.3 to 33) mA 33 mA to 1.1 A (1.1 to 3) A (3 to 20) A	4.3 μA/A + 0.29 nA 3.6 μA/A + 25.8 nA 3.6 μA/A + 0.27 μA 7.9 μA/A + 2.5 μA 6.9 μA/A + 5.9 μA 60 μA/A + 1.3 μA	Comparison to Fluke 8588A 8.5 Digit Multimeter, Current Shunts  <u>Location:</u> Oshkosh, WI
Multiproduct/Multifunction Calibrators Resistance	(0 to 1.9) Ω (0 to 19) Ω (0 to 190) Ω (0 to 1.9) kΩ (0 to 19) kΩ (0 to 190) kΩ	7.4 μΩ/Ω + 0.91 μΩ 2.8 μΩ/Ω + 9.2 μΩ 2 μΩ/Ω + 38 μΩ 1.5 μΩ/Ω + 0.39 mΩ 2.4 μΩ/Ω + 3.2 mΩ 2.6 μΩ/Ω + 41 mΩ	Comparison to Fluke 8588A 8.5 Digit Multimeter, 9330 Series Standard Resistors; 4-wire Configuration, Ranges Locked  <u>Location:</u> Oshkosh, WI

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Multiproduct/Multifunction Calibrators Resistance	(0 to 1.9) MΩ (0 to 19) MΩ (0 to 190) MΩ (0 to 1.09) GΩ	4.3 μΩ/Ω + 0.48 Ω 8.6 μΩ/Ω + 7.4 Ω 26 μΩ/Ω + 0.22 kΩ 0.16 mΩ/Ω + 8.6 kΩ	Comparison to Fluke 8588A 8.5 Digit Multimeter, 9330 Series Standard Resistors; 4-wire Configuration, Ranges Locked  <u>Location:</u> Oshkosh, WI
Multiproduct/Multifunction Calibrators Phase AC Voltage/Current  AC Voltage/Voltage	10 mV to 630 V Up to 20.5 A 5 Hz to 2 kHz (0 to 180)°  10 mV to 630 V 10 mV to 5 V 5 Hz to 30 kHz (0 to 180)°	       0.02°       0.03°	Comparison to Clark Hess 6000A Phase Meter  <u>Location:</u> Oshkosh, WI
Multiproduct/Multifunction Calibrators – Scope Options Input Impedance Resistance Measure  Input Impedance Capacitance Measure	(40 to 60) Ω 600 kΩ to 1.5 MΩ  (10 to 47) pF	0.1 % of reading + 0.32 mΩ 0.012 % of reading + 90 mΩ  1.2 % of reading + 5.4 fF	Comparisons to IET Labs 1433 Series Decade Resistor  Standard Capacitors with Hioki IM3533 LCR Meter  <u>Location:</u> Oshkosh, WI
Multiproduct/Multifunction Calibrators Thermocouple Simulation Measurements 10 μV/°C	(-3 000 to 3 000) °C	0.000 57 % of reading + 0.032 °C	Comparison to Fluke 8588A 8.5 Digit Multimeter, Fluke 7526A Precision Process Calibrator  <u>Location:</u> Oshkosh, WI

**Electrical – DC/Low Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Multiproduct/Multifunction Calibrators Amplitude – Sine Wave  Amplitude – Square Wave  Amplitude – Triangle Wave	1 Vp-p to 70 Vp-p Up to 45 Hz 45 Hz to 1 kHz (1 to 20) kHz (20 to 100) kHz  1 Vp-p to 70 Vp-p Up to 45 Hz 45 Hz to 1 kHz (1 to 20) kHz (20 to 100) kHz  1 Vp-p to 70 Vp-p Up to 45 Hz 45 Hz to 1 kHz (1 to 20) kHz (20 to 100) kHz	0.1 % of reading + 0.59 $\mu$ V 0.1 % of reading + 0.59 $\mu$ V 0.17 % of reading + 0.4 $\mu$ V 0.5 % of reading + 0.14 $\mu$ V  0.1 % of reading + 0.33 $\mu$ V 0.1 % of reading + 0.33 $\mu$ V 0.17 % of reading + 0.21 $\mu$ V 0.5 % of reading + 72 nV  0.1 % of reading + 0.81 $\mu$ V 0.1 % of reading + 0.81 $\mu$ V 0.17 % of reading + 0.57 $\mu$ V 0.5 % of reading + 0.22 $\mu$ V	Comparison to Fluke 5790B AC Measurement Standard  <u>Location:</u> Oshkosh, WI
Multiproduct/Multifunction Calibrators Leveled Sine Wave Flatness	Up to 5.5 Vp-p < 100 MHz 0 % 100 MHz to 1 GHz 0 %	0.79 %  1 %	Comparison to Rohde & Schwarz NRP Power Sensor  <u>Location:</u> Oshkosh, WI

**Electrical – RF/Microwave**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
RF Power – Measure <sup>1,4</sup> Absolute Level	(20 to 30) dBm 100 kHz to 3 GHz (3 to 18) GHz (18 to 26.5) GHz (-20 to 20) dBm 100 kHz to 3 GHz (3 to 18) GHz (18 to 26.5) GHz	0.37 dB 0.39 dB 0.4 dB 0.15 dB 0.18 dB 0.21 dB	Comparison to Agilent N5531S Measuring Receiver with N5532A Sensor Modules  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
RF Power – Measure <sup>1</sup> Relative Level	(3.05 to 6.6) GHz (-90 to +30) dBm (-113 to -90) dBm (6.6 to 13.2) GHz (-81 to +30) dBm (-104 to -81) dBm (13.2 to 19.2) GHz (-70 to +30) dBm (-93 to -70) dBm	0.026 dB + 0.005 dB/10 dB 0.067 dB + 0.12 dB/10 dB 0.026 dB + 0.005 dB/10 dB 0.062 dB + 0.12 dB/10 dB 0.026 dB + 0.005 dB/10 dB 0.056 dB + 0.12 dB/10 dB	Comparison to Agilent N5531S Measuring Receiver with N5532A Sensor Modules  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Electrical – RF/Microwave**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
RF Power – Measure <sup>1</sup> Relative Level	(19.2 to 26.5) GHz (-62 to +30) dBm (-85 to -62) dBm	0.026 dB + 0.005 dB/10 dB 0.051 dB + 0.12 dB/10 dB	Comparison to Agilent N5531S Measuring Receiver with N5532A Sensor Modules  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Amplitude Modulation – Source <sup>1,4</sup> 250 kHz to 40 GHz	Rate: DC to 100 kHz Depths: (0 to 100) %	7.1 % of reading	Comparison to Agilent E8257D Signal Generator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Electrical – RF/Microwave**

<b>Parameter/Equipment</b>	<b>Range</b>	<b>Expanded Uncertainty of Measurement (+/-)</b>	<b>Reference Standard, Method, and/or Equipment</b>
Amplitude Modulation – Measure <sup>1,4</sup> 100 kHz to 10 MHz	Rate: 50 Hz to 10 kHz Depths: (5 to 99) %	2.2 % of reading	Comparison to Agilent N5531S Measuring Receiver with N5532A Sensor Modules  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
10 MHz to 3 GHz	Rate: 50 Hz to 100 kHz Depths: (20 to 99) %	1.2 % of reading	
10 MHz to 3 GHz	Rate: 50 Hz to 100 kHz Depths: (5 to 20) %	4.2 % of reading	
(3 to 26.5) GHz	Rate: 50 Hz to 100 kHz Depths: (20 to 99) %	3.5 % of reading	
(3 to 26.5) GHz	Rate: 50 Hz to 100 kHz Depths: (5 to 20) %	6 % of reading	
Phase Modulation – Source <sup>1,4</sup> Rate: DC to 100 kHz	250 kHz to 40 GHz	5.9 % of reading + 0.1 rad	Comparison to Agilent E8257D Signal Generator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Electrical – RF/Microwave**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Tuned RF Level – Measure <sup>1,4</sup> Absolute Level	500 kHz to 3.05 GHz (16 to 30) dBm (-106 to 16) dBm (-129 to -106) dBm (3.05 to 6.6) GHz (20 to 30) dBm (-90 to 20) dBm (-114 to -90) dBm (6.6 to 13.2) GHz (20 to 30) dBm (-81 to 20) dBm (-104 to -81) dBm	0.37 dB + 0.005 dB/10 dB 0.15 dB + 0.005 dB/10 dB 0.15 dB + 0.12 dB/10 dB 0.39 dB + 0.005 dB/10 dB 0.18 dB + 0.005 dB/10 dB 0.23 dB + 0.12 dB/10 dB 0.39 dB + 0.005 dB/10 dB 0.18 dB + 0.005 dB/10 dB 0.23 dB + 0.12 dB/10 dB	Comparison to Agilent N5531S Measuring Receiver with N5532A Sensor Modules  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Tuned RF Level – Measure <sup>1,4</sup> Absolute Level	(13.2 to 19.2) GHz (+20 to +30) dBm (-70 to +20) dBm (-93 to -70) dBm (19.2 to 26.5) GHz (+20 to +30) dBm (-62 to +20) dBm (-85 to -62) dBm 500 kHz to 3.05 GHz (-90 to +30) dBm (-106 to -90) dBm (-129 to -106) dBm	0.4 dB + 0.005 dB/10 dB 0.21 dB + 0.005 dB/10 dB 0.25 dB + 0.12 dB/10 dB 0.4 dB + 0.005 dB/10 dB 0.21 dB + 0.005 dB/10 dB 0.24 dB + 0.12 dB/10 dB 0.026 dB + 0.005 dB/10 dB 0.067 dB + 0.12 dB/10 dB 0.076 dB + 0.12 dB/10 dB	Comparison to Agilent N5531S Measuring Receiver with N5532A Sensor Modules  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN



**Electrical – RF/Microwave**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
RF Power – Source <sup>1</sup>	> -10 dBm 250 kHz to 2 GHz (2 to 20) GHz (20 to 40) GHz (-10 to -70) dBm 250 kHz to 2 GHz (2 to 20) GHz (20 to 40) GHz (-70 to -90) dBm 250 kHz to 2 GHz (2 to 20) GHz (20 to 40) GHz	0.72 dB 0.96 dB 1.1 dB 0.89 dB 1.1 dB 1.2 dB 0.95 dB 1.2 dB 1.21 dB	Comparison to Agilent E8257D Signal Generator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
RF Power Sensors – Calibration Factor <sup>1,4</sup>	(-20 to +14) dBm 100 kHz to 10 MHz 10 MHz to 10 GHz (10 to 18) GHz	1.5 % of reading 1.5 % of reading 1.7 % of reading	Comparison to Tegam 1827 Power Sensor Calibrator, Agilent 3458A 8.5 Digit Multimeter, Agilent E8257D Signal Generator, Agilent E4419B Power Meter, Agilent 3325B Function Generator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Electrical – RF/Microwave**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Frequency Modulation – Measure <sup>1,4</sup> 250 kHz to 10 MHz  10 MHz to 3 GHz  (3 to 26.5) GHz	Rate: 20 Hz to 10 kHz Dev.: ≤ 40 kHz peak  Rate: 20 Hz to 200 kHz Dev.: ≤ 400 kHz peak  Rate: 20 Hz to 200 kHz Dev.: ≤ 400 kHz peak	3.1 % of reading  3.1 % of reading  7.7 % of reading	Comparison to Agilent N5531S Measuring Receiver with N5532A Sensor Modules  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Frequency Modulation – Source <sup>1,4</sup> 250 kHz to 40 GHz	1 dB Rate: DC to 100 kHz 3 dB Rate: DC to 10 MHz	4.2 % of reading + 20 Hz	Comparison to Agilent E8257D Signal Generator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Pulse Generation – Measure <sup>1,4</sup> DC to 225 MHz Pulse Width Rise/Fall Time	5 ns to 1 000 000 s 5 ns to 1 000 000 s	1.1 ns 1.1 ns	Comparison to Agilent 53132A Counter  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Electrical – RF/Microwave**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Pulse Generation – Source <sup>1,4</sup> Repetition Frequency: 24 mHz to 14.28 MHz Period: 70 ns to 42 s	10 ns to 42 s	1.7 ns	Comparison to Agilent E8257D Signal Generator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Tahlequah, OK Boise, ID Franklin, TN
Impulse Spectral Amplitude Source CISPR Band A CISPR Band B CISPR Band C and Band D CISPR Band E  Sine Wave Output Accuracy CISPR	(10 to 150) kHz > 150 kHz to 30 MHz > 30 MHz to 1 GHz (> 1 to 40) GHz  60 dB/μV 10 kHz to 40 GHz	0.81 dB 0.74 dB 0.78 dB 1.1 dB  0.32 dB	Comparison to Schwarzbeck IGUU 2918 Pulse Generator, Keysight E8257D Signal Generator; CISPR 16-1-1  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Tahlequah, OK Boise, ID Franklin, TN

**Electrical – RF/Microwave**

<b>Parameter/Equipment</b>	<b>Range</b>	<b>Expanded Uncertainty of Measurement (+/-)</b>	<b>Reference Standard, Method, and/or Equipment</b>
Line Impedance Stabilization Network <sup>1,4</sup>			Vector Network Analyzer, Attenuators, VNA Cal Kit; ANSI C63.4, CISPR 25, CISPR 16-1-2, DO-160G, MIL-STD 461G  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Insertion Loss	(-20 to 0) dB 9 kHz to 400 MHz	0.25 dB	
Impedance – Magnitude	100 mΩ to 1 kΩ 9 kHz to 400 MHz	5.6 % of reading	
Impedance – Phase	(-180 to 180)° 9 kHz to 400 MHz	5.3°	
Isolation (De-coupling Factor)	(-90 to 0) dB 9 kHz to 400 MHz	0.37 dB	
Coupling/De-coupling Network <sup>1,4</sup>			Vector Network Analyzer, Attenuators, VNA Cal Kit; IEC 61000-4-6, CISPR 16-1-2  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Insertion Loss	(-20 to 0) dB 9 kHz to 230 MHz	0.25 dB	
Impedance – Magnitude	100 mΩ to 1 kΩ 9 kHz to 230 MHz	5.6 % of reading	

**Length – Dimensional Metrology**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Gage Blocks <sup>2</sup>	Up to 30 in	$(3.8 + 0.93L) \mu\text{in}$	Mahr 828 Measuring Machine; ASME B89.1.9  <u>Location:</u> Oshkosh, WI
Gage Blocks <sup>2</sup>	Up to 11 in	$(5.7 + 1.2L) \mu\text{in}$	P & W Universal Labmaster®; ASME B89.1.9  <u>Locations:</u> Oshkosh, WI Rockford, IL
Gage Blocks <sup>2</sup>	Up to 20 in	$(8.5 + 1L) \mu\text{in}$	ULM 600 Measuring Machine; ASME B89.1.9  <u>Locations:</u> Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH
Length Standards <sup>2</sup>	Up to 24 in	$(12 + 1L) \mu\text{in}$	ULM 600 Measuring Machine; ASME B89.1.1  <u>Locations:</u> Fenton, MO Stacy, MN Rockford, IL Monroe, NC
Length Standards <sup>2</sup>	Up to 39 in	$(12 + 1L) \mu\text{in}$	Mahr 828 Measuring Machine; ASME B89.1.1  <u>Location:</u> Oshkosh, WI

**Length – Dimensional Metrology**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Length Standards <sup>2</sup>	(39 to 70) in	$(390 + 2.6L) \mu\text{in}$	Comparison to CMM  <u>Locations:</u> Oshkosh, WI Stacy, MN
Length Standards <sup>2</sup>	Up to 4 in	$(37 + 1.5L) \mu\text{in}$	Comparison to Plug Gage Comparator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Cylindrical Rings <sup>2</sup>	(0.02 to 18) in	$(8 + 1.8D) \mu\text{in}$	Mahr 828 Measuring Machine; ASME B89.1.6  <u>Location:</u> Oshkosh, WI
Cylindrical Rings <sup>1,2</sup>	(0.25 to 8) in	$(12 + 3D) \mu\text{in}$	Fowler Lab Concept Measuring Machine; ASME B89.1.6  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Franklin, TN

**Length – Dimensional Metrology**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Cylindrical Plugs <sup>2</sup>	Up to 30 in	$(2.7 + 6D) \mu\text{in}$	Comparison to Mahr 828 Measuring Machine  <u>Location:</u> Oshkosh, WI
Cylindrical Plugs <sup>1,2</sup>	Up to 4 in	$(37 + 1.5D) \mu\text{in}$	Comparison to Plug Gage Comparator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Thread Rings <sup>2</sup> Pitch Diameter  Minor Diameter	Up to Setting plug size Up to 16 in  Up to 9 in	$(190 + 0.75D) \mu\text{in}$  $(150 + 0.09D) \mu\text{in}$	Setting Plug Gages, Measuring Machine, ID Bore Gages; ASME B1.2  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Length – Dimensional Metrology**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Non-Standard Thread Rings <sup>2</sup>  Pitch Diameter  Minor Diameter	Up to 14 in  Up to 9 in	(120 + 2.5D) μin  120 μin	Mahr ULM 600 Measuring Machine; ID Bore Gages, ASME B1.2  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC
NPT Rings (Standoff and Basic Length)	(0.062 5 to 8) in	250 μin	NPT Plugs, P&W Labmaster <sup>®</sup> , P&W Laser Ruler; ASME B1.20.5, ASME B1.20.1  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Boise, ID
NPT Plugs (Standoff and Basic Length)	(0.062 5 to 6) in	490 μin	NPT Rings, P&W Labmaster <sup>®</sup> , P&W Laser Ruler; ASME B1.20.5, ASME B1.20.1  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Boise, ID



**Length – Dimensional Metrology**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Thread Plugs <sup>2</sup> Pitch Diameter Major Diameter	Up to 24 in Up to 24 in	$(68 + 0.23D) \mu\text{in}$ $(40 + 1.9D) \mu\text{in}$	P&W Supermicrometer <sup>®</sup> , Thread Measuring Wires; ASME B1.2  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Boise, ID
Thread Plugs <sup>1,2</sup> Pitch Diameter Major Diameter	Up to 4 in Up to 4 in	$(73 + 3.2D) \mu\text{in}$ $(53 + 4.1D) \mu\text{in}$	Comparison to Plug Gage Comparator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Thread Wires <sup>2</sup>	Up to 0.5 in	$(11 + 1.5D) \mu\text{in}$	Mahr ULM 600 Measuring Machine; ASME B89.1.17  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC

**Length – Dimensional Metrology**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Calipers <sup>1,2</sup>	Up to 120 in	$(8.4 + 3.6L) \mu\text{in}$	Comparison to Gage Blocks  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Indicators, Test Indicators <sup>1,2</sup>	Up to 4 in	$(8.5 + 2.3L) \mu\text{in}$	Comparison to Gage Blocks  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Indicators, Test Indicators <sup>1,2</sup>	Up to 4 in	$(140 + 0.34L) \mu\text{in}$	Comparison to Indicator Checker  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Length – Dimensional Metrology**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
OD Micrometers <sup>1,2</sup>	Up to 60 in	$(27 + 3.2L) \mu\text{in}$	Comparison to Gage Blocks  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
ID Micrometer <sup>1,2</sup>	(1.5 to 40) in	$(370 + 7L) \mu\text{in}$	Comparison to Gage Blocks  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Height Gages <sup>1,2</sup>	Up to 40 in	$(180 + 1.2L) \mu\text{in}$	Comparison to Gage Blocks, Surface Plate  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Length – Dimensional Metrology**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Bore Gages <sup>1,2</sup>	(0.25 to 12) in	$(180 + 1.2L) \mu\text{in}$	Comparison to Cylindrical Rings  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Tahlequah, OK Boise, ID Franklin, TN
Crimpers <sup>1</sup> Die Check  Crimp Height	(0.011 to 0.5) in  (0.01 to 0.5) in	230 $\mu\text{in}$  0.001 2 in	Comparison to Pin Gages, Micrometer  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Profilometers <sup>1</sup>	(2 to 300) $\mu\text{in Ra}$	2.2 $\mu\text{in}$	Comparison to Roughness Specimen  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Length – Dimensional Metrology**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Surface Plates <sup>1,2</sup>  Repeat Reading  Overall Flatness	  (4 to 34) inDL  (34 to 175) inDL	  35 μin  (92 + 0.14DL) μin	In accordance with ASME B89.3.7 using Repeat-O-Meter  Electronic Levels  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Pi Tapes Diameter	Up to 204 in	0.000 14 % of reading + 260 μin	Comparison to Renishaw Laser Measuring System w/Microscope  <u>Location:</u> Oshkosh, WI
Profilometer Reference Specimens	(0.01 to 9 500) μin Ra	1.3 μin	Comparison to Mahr VD280 Profilometer  <u>Location:</u> Oshkosh, WI
CMM Calibration <sup>1,2</sup> Volumetric  Linearity	  (5 to 40) in  (1 to 60) in > 60 in	  (12 + 14L) μin  (7 + 14L) μin (20 + 0.4L) μin	Ball Bars, Step Gage, Renishaw Laser System, B89.4.10  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK

**Length – Dimensional Metrology**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Linear Measurements	Up to 1 560 in	$(38 + 0.5L) \mu\text{in}$	Comparison to Renishaw Laser System  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Optical Comparators <sup>1,2</sup> Linearity of Table Travel  Magnification	Up to 30 in  10x, 20x, 31.25x, 50x, 62.5x, 100x, 200x	$(97 + 12L) \mu\text{in}$  460 $\mu\text{in}$	Comparison to Glass Scale, Precision Balls, Calibration Sphere  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Roundness Testers <sup>1</sup> Axial Error  Radial Error	(-1 000 to 1 000) $\mu\text{m}$  (-1 000 to 1 000) $\mu\text{m}$	0.15 $\mu\text{m}$  0.15 $\mu\text{m}$	Comparison to Test Sphere  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Length – Dimensional Metrology**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
ULMs <sup>1</sup> (Length)	Up to 100 mm	0.19 μm	Comparison to Gage Blocks  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Thickness Gages <sup>1,2</sup>	Up to 0.06 in Up to 6 in	$(66 + 65L) \mu\text{in}$ $(8.5 + 2.3L) \mu\text{in}$	Comparison to Film Thickness Standards, Gage Blocks  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Brinell Scopes <sup>1</sup>	(1 to 6) mm	11 μm	Comparison to Stage Micrometer  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Length – Dimensional Metrology**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Angle Measuring Devices <sup>2</sup> Protractors	Up to 90°	0.000 73 % of reading + 0.000 12°	Comparison to Gage Blocks, Sine Bar, Granite Square  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Inclinometers	Up to 1°	0.009 8 % of reading + 0.000 16°	

**Mass and Mass Related**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Analytical Balances <sup>1,5</sup>	Up to 12 kg	0.000 31 % of reading + 12 µg	ASTM E617 Class 1 weights and internal procedure MC-009A utilized in the calibration of the weighing system.  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN



**Mass and Mass Related**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Bench and Floor Scales <sup>1,5</sup>	Up to 5 000 lb	0.001 6 % of reading + 0.000 4 lb	ASTM E617 Class 6, ASTM E617 Class 7 weights and internal procedure MC-009A utilized in the calibration of the weighing system.  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Mass – Avoirdupois	50 lb 20 lb 5 lb 2 lb 1 lb 0.5 lb 1 oz	59 mg 58 mg 5.8 mg 5.8 mg 5.8 mg 5.8 mg 9.5 µg	Class 1 Weights and Analytical Balance; Modified Substitution  <u>Locations:</u> Oshkosh, WI (Class 4 and below) Fenton, MO (Class F Only) Stacy, MN (Class F Only) Monroe, NC (Class 4 and below)

**Mass and Mass Related**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Mass – SI	25 000 g	0.29 g	Class 1 Weights and Analytical Balance; Modified Substitution  <u>Locations:</u> Oshkosh, WI (Class 4 and below) Fenton, MO (Class F Only) Stacy, MN (Class F Only) Monroe, NC (Class 4 and below)
	20 000 g	0.29 g	
	5 000 g	5.9 mg	
	3 000 g	5.8 mg	
	2 000 g	5.8 mg	
	1 000 g	5.8 mg	
	500 g	5.8 mg	
	300 g	5.8 mg	
	200 g	0.11 mg	
	100 g	97 µg	
	50 g	95 µg	
	30 g	94 µg	
	20 g	11 µg	
	10 g	9.3 µg	
	5 g	3.8 µg	
	3 g	2.8 µg	
	2 g	2.4 µg	
	1 g	2.4 µg	
	500 mg	2 µg	
	200 mg	1.6 µg	
	100 mg	1.6 µg	
50 mg	1.6 µg		
20 mg	1.7 µg		
10 mg	1.7 µg		
5 mg	1.7 µg		
3 mg	1.8 µg		
2 mg	1.7 µg		
1 mg	1.6 µg		
Gauge Pressure Devices <sup>1</sup>	Up to 854 inH <sub>2</sub> O	0.03 % of reading + 0.000 044 inH <sub>2</sub> O	Comparison to Ametek PK2 Deadweight Tester  <u>Location:</u> Oshkosh, WI

**Mass and Mass Related**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Absolute Pressure Devices	(0.2 to 25) psia (25 to 500) psia	0.001 2 % of reading 0.002 7 % of reading + 0.000 4 psi	Comparison to Ruska 2465 Deadweight Tester  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Gauge Pressure Devices	(500 to 3 000) psig	0.003 % of reading + 0.000 9 psi	Comparison to Ruska 2470 Deadweight Tester  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Gauge Pressure Devices	Up to 600 psig (600 to 40 000) psig	0.005 3 % of reading + 0.002 1 psi 0.008 % of reading	Comparison to Budenberg BGH2600 Deadweight Tester  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Mass and Mass Related**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Gauge Pressure Devices	(40 000 to 60 000) psig	36 psi	Comparison to Additel Hydraulic Pump, Digital Pressure Test Gauge  <u>Locations:</u> Oshkosh, WI
Vacuum Devices	(> 0 to 0.1) Torr (> 0.1 to 1) Torr	0.56 % of reading + 0.022 mTorr 0.26 % of reading + 0.55 mTorr	Comparison to MKS Capacitance Manometers  <u>Location:</u> Oshkosh, WI
Durometers			Direct Verification per ASTM D2240 using Durometer Calibrator, Triple Beam Balance
Spring Force	Up to 100 Duro	0.1 Duro	
Indenter Dimensions			
Indenter Angle	(20 to 40)°	0.11°	Video Measuring Machine
Indenter Radius	Up to 0.1 in	160 μin	Video Measuring Machine
Indenter Length	Up to 0.198 in	22 μin	Gage Blocks
			<u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC
Durometer Test Blocks Shore A, D	Up to 100 Duro	1.2 Duro	Comparison to Rex Reference Durometer, Rex Operating Stand  <u>Location:</u> Oshkosh, WI

**Mass and Mass Related**

<b>Parameter/Equipment</b>	<b>Range</b>	<b>Expanded Uncertainty of Measurement (+/-)</b>	<b>Reference Standard, Method, and/or Equipment</b>
Durometer Calibrator Shore A  Shore B	Up to 822 g  Up to 10 lb	0.034 % of reading + 20 mg  0.005 9 g	Comparison to Dead Weights  <u>Location:</u> Oshkosh, WI
Brinell Hardness Testers <sup>1</sup>  Verification of Test Force	(500, 750, 1 500, 2 000, 3 000) kgf	0.072 % of reading + 4.2 kgf	Partial Direct Verification per ASTM E10 using Morehouse Proving Ring, Video Measuring Machine  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Brinell Hardness Testers <sup>1</sup>	(50 to 650) HBW	1.2 % of reading + 3.2 HBW	Indirect Verification per ASTM E10 using Brinell Test Blocks and Brinell Scope  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Mass and Mass Related**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Knoop and Vickers Hardness Testers <sup>1</sup>	HK0.05 (250 to 650) HK > 650 HK HK0.1 (250 to 650) HK > 650 HK HK0.3 (250 to 650) HK > 650 HK HK0.5 (250 to 650) HK > 650 HK HK1.0 (250 to 650) HK > 650 HK	11 HK 27 HK 11 HK 25 HK 11 HK 18 HK 14 HK 17 HK 11 HK 16 HK	Indirect Verification per ASTM E384 using Knoop and Vickers Test Blocks  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Leeb Hardness Tester <sup>1</sup>	(300 to 900) LD	7.3 LD	Indirect Verification per ASTM A596 using Leeb Test Blocks  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Mass and Mass Related**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Rockwell Hardness Testers <sup>1</sup>	HRBW Low	0.77 HRBW	Indirect Verification per ASTM E18 using Rockwell Test Blocks  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
	HRBW Med	0.79 HRBW	
	HRBW High	0.71 HRBW	
	HRA Low	0.56 HRA	
	HRA Med	0.49 HRA	
	HRA High	0.47 HRA	
	HRC Low	0.52 HRC	
	HRC Med	0.53 HRC	
	HRC High	0.54 HRC	
	HREW Low	0.72 HREW	
	HREW Med	0.7 HREW	
	HREW High	0.64 HREW	
	HRFW Low	0.71 HRFW	
	HRFW Med	0.59 HRFW	
	HRFW High	0.57 HRFW	
	HRHW Low	0.72 HRH	
	HRHW Med	0.58 HRH	
	HRHW High	0.6 HRH	
	HR15N Low	0.72 HR15N	
	HR15N Med	0.7 HR15N	
	HR15N High	0.55 HR15N	
	HR30N Low	0.67 HR30N	
	HR30N Med	0.66 HR30N	
	HR30N High	0.64 HR30N	
	HR45N Low	0.58 HR45N	
	HR45N Med	0.65 HR45N	
	HR45N High	0.62 HR45N	
	HR15TW Low	0.72 HR15TW	
	HR15TW Med	0.74 HR15TW	
	HR15TW High	0.52 HR15TW	
HR30TW Low	0.64 HR30TW		
HR30TW Med	0.65 HR30TW		
HR30T High	0.54 HR30TW		

**Mass and Mass Related**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Rockwell Hardness Testers <sup>1</sup>	HR45TW Low HR45TW Med HR45TW High	0.67 HR45TW 0.69 HR45TW 0.69 HR45TW	Indirect Verification per ASTM E18 using Rockwell Test Blocks  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Force Devices <sup>1</sup>	Up to 5 lbf (5 to 1 000) lbf (1 000 to 2 000) lbf (2 000 to 5 000) lbf (5 000 to 10 000) lbf (10 000 to 30 000) lbf (30 000 to 100 000) lbf (100 000 to 500 000) lbf	0.009 8 lbf 0.12 lbf 0.47 lbf 0.6 lbf 1.2 lbf 3.5 lbf 12 lbf 0.1 % of reading	Comparison to Load Cells  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Force Devices <sup>1</sup>	Up to 121.5 lbf (121.5 to 500) lbf	0.000 9 % of reading + 0.000 4 lbf 0.003 % of reading + 0.007 lbf	Comparison to Dead Weight  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN



**Mass and Mass Related**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Torque Transducers <sup>1</sup>	(0.007 to 40) ozf·in (2.5 to 10) lbf·in (10 to 150) lbf·in (150 to 3 000) lbf·in (3 000 to 24 000) lbf·in	0.048 % of reading 0.014 % of reading 0.002 6 % of reading 0.000 5 % of reading + 0.000 04 lbf·in 0.047 % of reading + 0.034 lbf·in	Comparison to Torque Arms, Dead Weight  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN
Torque Tools <sup>1</sup>	(2 to 20) ozf·in (15 to 200) ozf·in (4 to 50) lbf·in (50 to 400) lbf·in (400 to 1 000) lbf·in (1 000 to 3 000) lbf·in (3 000 to 7 200) lbf·in (7 200 to 24 000) lbf·in	0.1 % of reading + 0.005 7 ozf·in 0.17 % of reading + 0.000 38 ozf·in 0.29 % of reading + 0.001 1 lbf·in 0.29 % of reading + 0.006 8 lbf·in 0.28 % of reading + 0.028 lbf·in 0.29 % of reading + 0.036 lbf·in 0.28 % of reading + 0.36 lbf·in 0.24 % of reading + 4.9 lbf·in	Comparison to AKO Low Torque System, CDI Torque System  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Viscosity Rotational Viscometers	10 cP 100 cP 500 cP 1 000 cP 5 000 cP 12 500 cP 100 000 cP	0.014 cP/cP 0.014 cP/cP 0.014 cP/cP 0.012 cP/cP 0.012 cP/cP 0.013 cP/cP 0.012 cP/cP	Comparison to Viscosity Solutions, Temperature Bath  <u>Locations:</u> Oshkosh, WI Stacy, MN Monroe, NC Crestline, OH
Viscosity Cups	17.82 cP 65.28 cP 231 cP	0.03 cP/cP	Viscosity Solutions, Temperature Bath, Stopwatch; ASTM D4212  <u>Locations:</u> Oshkosh, WI Stacy, MN

**Mass and Mass Related**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Pipettes <sup>1</sup>	Up to 20 $\mu$ L (20 to 200) $\mu$ L (200 to 1 000) $\mu$ L (1 000 to 5 000) $\mu$ L (5 000 to 10 000) $\mu$ L	64 nL 0.6 $\mu$ L 1.8 $\mu$ L 8.9 $\mu$ L 18 $\mu$ L	Analytical Balance; ISO 8655-6  <u>Location:</u> Oshkosh, WI
Liquid Volume Measuring Devices	Up to 200 mL (200 to 6 200) mL (6 200 to 61 000) mL	0.39 mL 1.4 mL 6.5 mL	Comparison to Balances  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK
Foundry Sand Test Equipment / Measurement <sup>1</sup> Ultrasonic Cleaner/Scrubber	18 °F 30 m	1.7 °F 1.2 s	Comparison to Temperature Calibrator Stopwatch
Wet Tensile Tester	0.449 N/cm <sup>2</sup> (300 to 320) °F	0.003 1 N/cm <sup>2</sup> 2 °F	Dead Weight Temperature Calibrator
Sand Squeezer	Up to 200 psi	3.8 psi	Proving Ring
Tensile Testers	Up to 10 000 lb	7.2 lb	Load Cell
AFS Clay Tester	Up to 10 min	1.2 s	Stopwatch
Friability Tester	60 s	1.2 s	Stopwatch
Sand Rammer	Up to 2 in	0.01 in	Impact Rings
Moisture Teller	(0 to 300) °F	1.9 °F	Temperature Calibrator
Permmeter	Up to 500 perm	0.43 perm	Perm Standards  <u>Location:</u> Oshkosh, WI

**Mass and Mass Related**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Foundry Sand Test Equipment / Measurement <sup>1</sup> Sand Strength Tester	Up to 500 psi Up to 1 000 lb	1.1 psi 4.2 lb	Comparison to Proving Ring
Core Scratch Tester	Up to 0.1 in	0.006 in	Flatness Block
Green Sand Hardness Tester (B&C)	Up to 0.1 in	0.006 in	Flatness Block
			<u>Location:</u> Oshkosh, WI
Gas Flow	50 sccm to 100 slpm	0.38 % of reading + 0.000 22 slpm	Comparison to Fluke molBox/molBloc Calibration System, Mass Flow Controller
			<u>Location:</u> Stacy, MN
Liquid Flowmeters	(0.4 to 2) lpm	0.16 % of reading + 0.027 lpm	Comparison to Omega FLR1000 Flowmeter
			<u>Location:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Mass and Mass Related**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Liquid Flow – Syringe	(1 to 1 500) ml/h	0.074 % of reading + 20 µl/h	Comparison to Syringe Pump, Master Syringe  <u>Location:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Photometry and Radiometry**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Optical Power – Measure <sup>1</sup> (800 to 1 650) nm	(-70 to 20) dBm	0.03 dB/dBm	Comparison to Agilent 81533B Interface, 81525A Optical Head <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN
Optical Power – Source <sup>1</sup> (820, 1 310, 1 550) nm	(-60 to 0) dB	0.05 dB/dB+ 0.05 dB	Comparison to Agilent 81554SM Laser Source Module, 81533B Interface, 81525A Optical Head, 81655A Laser Module, 81570A Optical Attenuator, 81578A Optical Attenuator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN

**Photometry and Radiometry**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Optical Attenuation – Source <sup>1</sup> (700 to 1 650) nm	(-60 to 0) dB	0.04 dB/dB+ 0.04 dB	Comparison to Agilent 81570A and 81578A Optical Attenuators  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN
Optical Wavelength – Measure <sup>1</sup>	(700 to 1 650) nm	0.05 nm	Comparison to Agilent 86120B Multi-Wavelength Meter  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN
Gloss Meters <sup>2</sup> 20°, 60°, 85°	(0 to 100) GU	0.73 GU	Comparison to Standard Gloss Tiles  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Illuminance – Lux Meters	(180 to 1 000) lux (1 000 to 18 000) lux	2.7 % of reading + 1.3 lux 2.1 % of reading + 7.6 lux	Comparison to Illuminance Projector, Photometric Calibration System  <u>Location:</u> Oshkosh, WI

**Photometry and Radiometry**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Infrared Thermometers <sup>1,6</sup>	125 °F 200 °F 400 °F 500 °F 900 °F 932 °F	2.3 °F 2.9 °F 4.4 °F 5.2 °F 8.2 °F 8.5 °F	Comparison to Hart Scientific 9132 Blackbody $\lambda = (8 \text{ to } 14) \mu\text{m}, \epsilon = 0.95$  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Thermodynamic**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Temperature – Source (Temperature Measuring Devices)	(-95 to 600) °C  (600 to 1200) °C	0.03 °C  2.3 °C	Comparison to Fluke 9011, 9190A Drywells, PRT  Fluke 9011, 9190A Drywells, Type S Probe  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Thermodynamic**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Surface Probes <sup>1</sup>	(35 to 400) °C	1.3 °C	Comparison to Hart Scientific 2200 Temperature Controller, Hot-plate  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Temperature – Measure <sup>1</sup>	(-30 to 600) °C  (600 to 1 200) °C	0.03 °C  1.7 °C	Comparison to Hart Scientific 1502 Indicator, PRT  Temperature Indicator, Type S Probe  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Thermo-Hygrometers Temperature  Humidity	(0 to 70) °C  (10 to 98) %RH	0.2 °C  0.9 %RH	Comparison to Thunder Scientific 2500 Two Pressure Chamber  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Monroe, NC

**Thermodynamic**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
System Accuracy Test <sup>1</sup> (SAT)	(0 to 2 200) °F	2.6 °F	Comparison to Certified Thermocouple  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Temperature Uniformity Survey (TUS) <sup>1</sup>	(0 to 2 200) °F	4.9 °F	Comparison to MV 1000 Data Logger or Equivalent  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN



**Time and Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Time Interval <sup>1</sup>	(1 to 86 400) s	450 $\mu$ s	Comparison to Agilent 53132A Universal Counter, Spectracom 8197B GPS Oscillator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK
Frequency – Measure <sup>1</sup>	0.1 Hz to 26.5 GHz	7.6 % of reading	Comparison to Agilent N5531S Measuring Receiver, Spectracom 8197B GPS Oscillator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK
Frequency – Reference <sup>1</sup>	10 MHz	24 pHz	Comparison to Spectracom 8197B GPS Oscillator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC

**Time and Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Frequency – Source <sup>1</sup>	0.1 mHz to 40 GHz	4.1 % of reading	Comparison to Agilent 3325B Function Generator, Agilent E8257D Signal Generator, SRS FS725 Frequency Standard  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC
Tachometers <sup>1,2</sup> Contact  Non-Contact	(1 to 6 500) rpm  (500 to 40 000) rpm	0.08 % of reading  0.08 % of reading	Comparison to King Nutronics 3711-B Tachometer Test Set  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN
Tachometers <sup>1,2</sup> Non-Contact	(0.01 to 100 000) rpm	0.005 % of reading	Comparison to Fluke 5560A Multiproduct Calibrator  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK Boise, ID Franklin, TN

**Time and Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Fluke 55xxA Series Calibrators Normal Output Frequency	3 V 119 Hz 120 Hz 1 kHz 100 kHz	30 μHz 30 μHz 0.1 mHz 10 mHz	Comparison to Keysight 53220A Universal Counter  <u>Location:</u> Oshkosh, WI
Fluke 55xxA Series Scope Options AC Voltage Frequency	2.1 Vp-p 10 Hz 100 Hz 1 kHz 10 kHz	1.2 μHz 10 μHz 0.1 mHz 1 mHz	Comparison to Keysight 53220A Universal Counter  <u>Location:</u> Oshkosh, WI
Leveled Sine Wave Frequency	5.5 Vp-p 50 kHz 500 kHz 5 MHz 50 MHz 500 MHz	5 mHz 50 mHz 0.5 Hz 5 Hz 50 Hz	
Edge Frequency	3 Vp-p 1.1 GHz	0.11 kHz	
Edge Duty Cycle	2.5 Vp-p 1 MHz 50 %	0.1 mHz 1 mHz 10 mHz 0.1 Hz 1 Hz	
Period (Time Markers)	1 ns to 5 s	0.000 01 % of reading	

**Time and Frequency**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method, and/or Equipment
Fluke 55xxA Series Scope Options Pulse Width	2 $\mu$ s Period 4 ns 20 $\mu$ s Period 4 ns 200 $\mu$ s Period 4 ns 2 ms Period 40 ns	0.21 ns 0.21 ns 0.21 ns 21 ps	Comparison to Keysight 53220A Universal Counter  <u>Location:</u> Oshkosh, WI

**DIMENSIONAL MEASUREMENT**

**1 Dimensional**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method and/or Equipment
1D Linear Measure	Up to 24 in	0.000 9 in	Direct Measure using Video Measuring Machine  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN

## 2 Dimensional

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method and/or Equipment
Surface Finish Measure (Ra)	(0.01 to 600) $\mu\text{in}$	2.1 $\mu\text{in}$	Direct Measure using Profilometer  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC Crestline, OH Broken Arrow, OK
2D Angular Measure	Up to 180°	0.002 5°	Direct Measure using Starrett AVR300  <u>Locations:</u> Oshkosh, WI Fenton, MO Stacy, MN Rockford, IL Monroe, NC

## 3 Dimensional

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-)	Reference Standard, Method and/or Equipment
3D Dimensional Inspection <sup>2</sup> Volumetric	Up to (28 x 40 x 24) in	320 $\mu\text{in}$	Direct Measure using Coordinate Measuring Machine
Linear	Up to (28 x 40 x 24) in	(38 + 5.2L) $\mu\text{in}$	<u>Locations:</u> Oshkosh, WI Stacy, MN

Calibration and Measurement Capability (CMC) is expressed in terms of the measurement parameter, measurement range, expanded uncertainty of measurement and reference standard, method, and/or equipment. The expanded uncertainty of measurement is expressed as the standard uncertainty of the measurement multiplied by a coverage factor of 2 ( $k=2$ ), corresponding to a confidence level of approximately 95%.

Notes:

- On-site calibration service is available for this parameter, since on-site conditions are typically more variable than those in the laboratory, larger measurement uncertainties are expected on-site than what is reported on the accredited scope.
- $L$  = length in inches,  $D$  = diameter in inches,  $DL$  = diagonal length in inches, ' = arc-minute, " = arc-second, GU = Gloss Unit; rpm = revolutions per minute, ® = Registered Trademark.
- Where ranges overlap, the uncertainty associated with the higher range begins above the overlapping value.
- RF/Microwave uncertainties do not include inaccuracies due to sensor mismatch.

5. The CMC for scales and balances is highly dependent upon the resolution of the unit under test. The CMC presented here does not include the resolution of the unit under test. The resolution will be included in the reported measurement uncertainty at the time of calibration.
6. The fixed values presented here are approximate values. Actual calibration values will be used at the time of calibration, along with the actual uncertainties.
7. Unless otherwise specified in the far-right column, the calibration procedure or method was written internally.
8. This scope is formatted as part of a single document including Certificate of Accreditation No. ACT-1272.



Jason Stine, Vice President

